

Replace the paragraph at page 24, line 25 with the following text:

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Master batch additives: slip agent, anti-blocking agent and antioxidant (5%)

IN THE CLAIMS:

Please cancel claims 27-33 without prejudice.

Please rewrite the title to the claims section as follows:

THE CLAIMS

Please rewrite the claims as follows:

1. (Amended) A re-closable packaging comprising a container and a cover; wherein the container comprises a support layer bearing two opposed faces, the innermost face of which is joined to a complexable layer by optionally interposing said face on an outermost face of an optional bonding layer bearing two opposed faces; the optional bonding layer is interposed on a structure comprising: a complexable layer bearing two opposed faces, the innermost face of the optional bonding layer being interposed on the outermost face of the complexable layer, the innermost face of the complexable layer is interposed on an outermost face of a pressure-sensitive adhesive layer bearing two opposed faces, the innermost face of the pressure-sensitive adhesive layer is interposed on a first face of a tearable-welding layer bearing two opposed faces; wherein the cover comprises a welding layer with two opposed faces, the first face of which is interposed on an innermost face of a support layer bearing two opposed faces; wherein the second face of the tearable-welding layer and the second face of the welding layer are joined by welding along a seam to form a welded seam; and wherein the pressure-sensitive adhesive layer optionally comprises two pressure-sensitive adhesive sub-layers.

2. (Amended) The re-closable packaging according to claim 1, in which the bonding layer is present.

sub B3 3 (Amended) The re-closable packaging according to claim 2, in which said structure is joined to the support layer by lamination. process

4. (Amended) The re-closable packaging according to claim 3, in which the bonding layer is a polyurethane adhesive.

sub B4 5. (Amended) The re-closable packaging according to claim 2, in which said structure is joined to the support layer by extrusion-lamination. process

6. (Amended) The re-closable packaging according to claim 1, in which the bonding layer is absent and in which the complexable layer is joined to the support layer by hot-calendering. process

7. (Amended) The re-closable packaging according to claim 1, in which said container is a tub.

8. (Amended) The re-closable packaging according to claim 1, in which said container is a flexible receptacle.

9. (Amended) The re-closable packaging according to claim 1, in which said container is thermoformed. process

10. (Amended) The packaging according to claim 1, in which the packaging is opened by tearing and wherein the tearing takes place within the pressure-sensitive adhesive layer. process

sub B5 11. (Amended) The packaging according to claim 1, in which the tearable-welding layer has a first melting point, the pressure-sensitive adhesive layer has a second melting point, and the first melting point is greater than the second melting point.

12. (Amended) The re-closable packaging according to claim 1, in which said pressure-sensitive adhesive layer comprises a thermoplastic elastomer-based hot melt adhesive.

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13. (Amended) The re-closable packaging according to claim 1, in which said adhesive is formed of from 5 to 25% by weight of a master batch comprising a substance chosen from the group consisting of a filler, a processing agent, and mixtures thereof.

14. (Amended) The re-closable packaging according to claim 1, in which the tearable-welding layer and the welding layer each comprise a polyethylene.

15. (Amended) The packaging according to claim 14, in which the polyethylene is a metallocene polyethylene.

16. (Amended) The packaging according to claim 1, in which said complexable layer and said tearable-welding layer each have the same composition.

17. (Amended) The packaging according to claim 1, in which the pressure-sensitive adhesive layer optionally comprises two pressure-sensitive adhesive sub-layers, each sub-layer having the same composition.

18. (Amended) The packaging according to claim 17, in which said structure is obtained by collapsing a coextrusion bubble. process

19. (Amended) The packaging according to claim 18, in which the co-extrusion bubble is collapsed in an oxidizing medium. process

20. (Amended) A re-closable packaging comprising a container and a cover; wherein the container comprises a support layer bearing two opposed faces, the innermost face of which is joined to an outermost face of a bonding layer bearing two opposed faces by laminating;

the bonding layer is interposed on a structure comprising: a complexable layer bearing two opposed faces, the innermost face of the bonding layer being interposed on the outermost face of the complexable layer,

the innermost face of the complexable layer is interposed on an outermost face of a pressure-sensitive adhesive layer bearing two opposed faces,

the innermost face of the pressure-sensitive adhesive layer is interposed on a first face of a tearable-welding layer bearing two opposed faces;

wherein the cover comprises a welding layer with two opposed faces, the first face of which is interposed on an innermost face of a support layer bearing two opposed faces;

wherein the second face of the tearable-welding layer and the second face of the welding layer are joined by welding along a seam to form a welded seam; and

wherein the pressure-sensitive adhesive layer optionally comprises two pressure-sensitive adhesive sub-layers.

21. (Amended) The re-closable packaging according to claim 20, in which the bonding layer is a polyurethane adhesive.

22. (Amended) The re-closable packaging according to claim 20, in which said container is thermoformed.

23. (Amended) The packaging according to claim 20, in which the packaging is opened by tearing and wherein the tearing takes place within the pressure-sensitive adhesive layer.

24. (Amended) The re-closable packaging according to claim 20, in which said pressure-sensitive adhesive layer comprises a thermoplastic elastomer-based hot melt adhesive.

25. (Amended) The re-closable packaging according to claim 20, in which the tearable-welding layer and the welding layer each comprise a polyethylene

26. (Amended) The packaging according to claim 20, in which said structure is obtained by collapsing a coextrusion bubble.

Please add the following new claims:

34. (New) A method for producing a re-closable packaging, the packaging comprising a container and a cover:

wherein the container comprises a support layer bearing two opposed faces, the innermost face of which is joined to a complexable layer by optionally interposing said face on an outermost face of an optional bonding layer bearing two opposed faces;

the optional bonding layer is interposed on a structure comprising: a complexable layer bearing two opposed faces, the innermost face of the optional bonding layer being interposed on the outermost face of the complexable layer,

the innermost face of the complexable layer is interposed on an outermost face of a pressure-sensitive adhesive layer bearing two opposed faces,

the innermost face of the pressure-sensitive adhesive layer is interposed on a first face of a tearable-welding layer bearing two opposed faces;

wherein the cover comprises a welding layer with two opposed faces, the first face of which is interposed on an innermost face of a support layer bearing two opposed faces;

wherein the method comprises:

- (i) making the structure, comprising the support layer, the complexable layer and the pressure-sensitive adhesive layer;
- (ii) making the support layer of the container;
- (iii) joining the structure to the support layer; and
- (iv) sealing the tearable-welding layer to the welding layer by welding along a seam.

35. (New) The method for producing a packaging according to claim 34, further comprising joining the structure to the support layer by laminating.

36. (New) The method for producing a packaging according to claim 34, further comprising joining the structure to the support layer by extrusion-laminating.

37. (New) The method for producing a packaging according to claim 34, further comprising joining the structure to the support layer by hot-calendering.

38. (New) The method for producing a packaging according to claim 34, further comprising preparing the structure by collapsing a co-extrusion bubble.

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39. (New) The method according to claim 34, further comprising sealing done by die
pressing between two sealing jaws, only one jaw at the cover member side being heated.